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Product Data Sheet & General Processing Conditions

RTP 2299 X 80218 Polyetheretherketone (PEEK) PTFE Lubricated

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.58	1.58	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0150 - 0.0250 in/in	1.50 - 2.50 %	D 955

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.0 ft-lbs/in	53 J/m	D 256
unnotched 1/8 in (3.2 mm) section	13.0 ft-lbs/in	694 J/m	D 4812
Tensile Strength	7500 psi	52 MPa	D 638
Tensile Elongation	6.0 - 10.0 %	6.0 - 10.0 %	D 638
Tensile Modulus	0.30 x 10 ⁶ psi	2068 MPa	D 638
Flexural Strength	12000 psi	83 MPa	D 790
Flexural Modulus	0.35 x 10 ⁶ psi	2413 MPa	D 790

ELECTRICAL

Dielectric Strength, S/T, in oil	600 VPM	23.6 kV/mm	D 149
Dielectric Constant, 1 MHz, Dry	2.5	2.5	D 150
Dissipation Factor, 1 MHz, Dry	< 0.0020	< 0.0020	D 150
Volume Resistivity	1E14 - 1E16 ohm.cm	1E14 - 1E16 ohm.cm	D 257

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	300 °F	149 °C	D 648
Ignition Resistance* Flammability**	V-0 @ 1/16 in	V-0 @ 1.5 mm	D 3801
Coefficient of Linear Thermal Expansion Flow Direction	2.2 x 10 ⁻⁵ /°F	4.0 x 10 ⁻⁵ /°C	E 831
Transverse Direction	4.3 x 10 ⁻⁵ /°F	7.7 x 10 ⁻⁵ /°C	E 831

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	12000 - 18000 psi	83 - 124 MPa
Melt Temperature	660 - 750 °F	349 - 399 °C
Mold Temperature	275 - 350 °F	135 - 177 °C
Drying	3 hrs @ 300 °F	3 hrs @ 149 °C
Moisture Content	0.10 %	0.10 %
Dew Point	-20 °F	-29 °C

PROCESSING NOTES

Desiccant Type Dryer Required.